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5311 Foundation Blvd.
New Albany, IN 47150

RE-PAINTING PVC COATED POOLS

SURFACE: PVC (Chester XL or Equivalent)
PAINT TYPE: PVC (Chester XL or Equivalent)
SURFACE TEMP. RANGE: 50° - 80°F

STEP 1

- A. Grind and smooth all loose paint with 80 grit or equivalent.
- B. Power wash and scrub all surfaces to be painted with a solution of one (1) gallon Chesteretch to three (3) gallons warm water (a stiff push broom and/or acid brush is recommended). Rinse thoroughly with clean water.
- C. Allow to dry completely before proceeding to Step 2 (oil-free compressed air works well to speed dry time).

STEP 2

- A. Mask any areas not to be painted; this includes anode studs, lighting, deck and accessories.
- B. Install 1 1/2" PVC stubs in inlet fittings.
- C. Spot paint any areas showing bare metal from step 1.A.
- D. Apply first coat PVC paint (this coat should be thinned with approximately one (1) gallon thinner to five (5) gallons paint (first coat should be applied only after spot paint is dry to touch).
- E. Second coat should be applied full strength after previous coatings are dry to touch.
(Paint may be thinned up to 5% for spray applications).

STEP 3

- A. Mask and apply any and all markings and stripes. Last finish coat should dry approximately 24 hours before proceeding with masking operation.
- B. Install inlet fittings.
- C. Install anodes and test.
- D. Install main drain grates and/or accessories.

GENERAL NOTES

*Care should be taken to avoid morning dew and/or standing water in cracks and crevices.

*Care should be taken around drain boxes and grates for full paint coverage.

*After cleaning, this is the final check for cracks and/or corrosion holes (repair and proceed accordingly).

*Allow five (5) days minimum cure time from last coat until fill time. Customer must be warned, failure to comply will result in loss of warranty if applicable.

*Indoor pools must have fan or means of constant air circulation to prevent solvent laden air from lying dormant in pool tank.

*Time and care in the cleaning and preparation steps will dictate success of coatings.

*Any variation from these procedures must be approved by Chester.

*Always follow manufacturers directions on can.

*When using spray painting equipment, generous masking is recommended.

Please be advised:

A cathodic protection system is mandatory for all aluminum pools. If your pool is not equipped with magnesium wall anodes, please contact Chester Pools Customer Service at 1-800-248-5486.

<p>This information is offered as a free service to aluminum pool owners. Chester assumes no liabilities for the use or misuse of these procedures.</p>
